

# Case Study: Seamless Oracle Migration for a Global Photonics Leader

## Client Overview

A world-renowned photonics company specializing in the development, manufacturing, and support of high-precision laser equipment and optical systems. The client relies heavily on Oracle Database and Oracle E-Business Suite (EBS) to manage global supply chains, engineering workflows, and customer service operations.

## Business Challenge

To support its expanding global footprint, the client initiated a major infrastructure upgrade—migrating production workloads from an aging on-premises data center to a modern, high-availability facility. The initiative required:

- Migration of three mission-critical production environments (1 Oracle Database + 2 EBS instances)
- Zero data loss and minimal downtime during the transition
- Preservation of application and infrastructure configurations
- Completion within a narrow 7–8 hour maintenance window
- Assurance that global operations across R&D, manufacturing, and customer support would continue uninterrupted

## Consulting Approach and Solution

We deployed a fully automated Oracle Lift and Shift framework designed to handle enterprise-scale production migrations with speed, accuracy, and zero manual intervention.

### Pre-Migration Strategy:

- Created cold backups and point-in-time snapshots to ensure data consistency
- Validated migration workflows in a staging environment to de-risk the live operation

### Automated Execution:

- Snapshots were auto-cloned and restored in the new data center
- Automation scripts handled Oracle Database and EBS re-registration, environment configuration, and service activation
- Infrastructure elements—mount points, environment variables, listener files—were seamlessly replicated

### Post-Migration Validation:

- Health checks confirmed successful startup of all services, including:
  - o Database connectivity and performance
  - o EBS forms, concurrent managers, and web tiers
  - o Integration endpoints with third-party systems
  - o Backup and monitoring agents in the new environment

# Business Impact

Benefit Area	Outcome
Cutover Duration	Completed within maintenance window
Data Loss or Downtime	Zero
Manual Intervention	None (fully automated)
Business Disruption	None reported
Reusability of Framework	Applicable to DR and future migrations

- 100% automation reduced operational risk and removed human error
- Operational continuity ensured uninterrupted laser manufacturing and R&D workflows
- Reusable migration blueprint now serves as a foundation for future data center transitions and disaster recovery planning



## Strategic Value Delivered

- Future-Ready Infrastructure: Enabled the client to leverage modern data center capabilities while maintaining business-critical operations.
- Risk Mitigation: Eliminated manual steps and human error from the migration process.
- Repeatability & Scale: Developed a scalable framework for repeat deployments across global manufacturing sites.

## Conclusion

Through a tightly orchestrated, fully automated Oracle Lift and Shift, this photonics leader achieved a zero-touch, high-reliability migration of its production environments. The project was completed without disruption enabling uninterrupted innovation, precision manufacturing, and customer delivery worldwide.



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